

STANDARD PHRASEOLOGY

SECTION B

1. This section of standard phraseology is for general use in all disciplines.

NOTE: SHALL BE USED ONLY WHEN ACCESS TO SPACES, EQUIPMENT, OR DOCUMENTS IDENTIFIED AS CLASSIFIED (e.g., CONFIDENTIAL, SECRET, ETC.) IS REQUIRED.

1.4 Security Classification of Equipment, Components, Spaces and Documents: The Equipment, Space or Document is classified and subject to the applicable provisions of the National Industrial Security Program Operating Manual, DOD 5220.22-M (0584-LP-179-6400).

1.4.1 Spaces: ____

1.4.2 Equipment: ____

1.4.3 Documents: ____

B1

NOTE: SHALL BE USED WHEN THE EXCEPTIONS LISTED IN 3.1 OF 009-23 ARE TO BE REMOVED/REINSTALLED AS INTERFERENCES.

Remove and reinstall ____ as interferences where required.

B2

(I)(G) "LOAD TEST"

Accomplish a static load test of the _____. A test load of ____ lbs. shall be applied for ten minutes. Remove the test load and inspect ____ and surrounding structure for evidence of damage or permanent deformation. Allowable damage: None.

B3

B4 Systems and Specifications, Steel Structures Painting Manual, Volume 2

NOTE: SOLVENT CLEANING SPECIFICATION COVERS THE PROCEDURE REQUIRED FOR THE REMOVAL OF OIL, GREASE, DIRT, SOIL, SALTS, AND CONTAMINANTS BY CLEANING WITH SOLVENT, VAPOR, ALKALI, EMULSION, OR STEAM.

Solvent clean _____. Accomplish the requirements of Surface Preparation Specification SSPC-SP-1 of 2.____.

B5a

NOTE: HAND TOOL CLEANING SPECIFICATION COVERS THE PROCEDURE AND DEGREE OF CLEANLINESS REQUIRED FOR THE REMOVAL OF LOOSE RUST, LOOSE MILL SCALE, AND LOOSE PAINT BY HAND CHIPPING, HAND SCRAPING, HAND SANDING, HAND BRUSHING, OR BY A COMBINATION OF THESE METHODS.

Hand tool clean _____. Accomplish the requirements of Surface Preparation Specification SSPC-SP-2 of 2.____.

B5b

NOTE: POWER TOOL CLEANING SPECIFICATION COVERS THE PROCEDURE AND DEGREE OF CLEANLINESS REQUIRED FOR THE REMOVAL OF LOOSE RUST, LOOSE MILL SCALE, AND LOOSE PAINT WITH POWER WIRE BRUSHES, POWER IMPACT TOOLS, POWER GRINDERS, POWER SANDERS OR BY A COMBINATION OF THESE METHODS.

Power tool clean _____. Accomplish the requirements of Surface Preparation Specification SSPC-SP-3 of 2.____.

B5c

NOTE: WHITE BLAST CLEANING SPECIFICATION COVERS THE PROCEDURE AND DEGREE OF CLEANLINESS REQUIRED FOR THE REMOVAL OF MILL SCALE, RUST, RUST SCALE, PAINT, AND FOREIGN MATTER BY THE USE OF ABRASIVES PROPELLED THROUGH NOZZLES OR BY CENTRIFUGAL WHEELS.

White blast clean _____. Accomplish the requirements of Surface Preparation Specification SSPC-SP-5 of 2.____.

B5d

NOTE: COMMERCIAL BLAST CLEANING SPECIFICATION COVERS THE PROCEDURE AND DEGREE OF CLEANLINESS REQUIRED FOR THE REMOVAL OF MILL SCALE, RUST, RUST SCALE, PAINT, AND FOREIGN MATTER BY THE USE OF ABRASIVES PROPELLED THROUGH NOZZLES OR BY CENTRIFUGAL WHEELS TO THE EXTENT THAT TWO-THIRDS OF EACH SQUARE INCH OF SURFACE AREA SHALL BE FREE OF VISIBLE RESIDUES AND THE REMAINDER SHALL BE LIMITED TO LIGHT DISCOLORATION, SLIGHT STAINING OR TIGHT RESIDUES.

Commercial blast clean _____. Accomplish the requirements of Surface Preparation Specification SSPC-SP-6 of 2.____.

B5e

NOTE: BRUSH-OFF BLAST CLEANING SPECIFICATION COVERS THE PROCEDURE AND DEGREE OF CLEANLINESS REQUIRED FOR THE REMOVAL OF LOOSE MILL SCALE, LOOSE RUST, AND LOOSE PAINT OR COATINGS BY THE USE OF ABRASIVES PROPELLED THROUGH NOZZLES OR BY CENTRIFUGAL WHEELS TO THE EXTENT THAT TIGHT MILL SCALE, TIGHTLY ADHERED RUST, TIGHTLY ADHERED PAINT, AND TIGHTLY ADHERED COATINGS ARE PERMITTED TO REMAIN.

Brush-off blast clean _____. Accomplish the requirements of Surface Preparation Specification SSPC-SP-7 of 2.____.

B5f

NOTE: NEAR-WHITE BLAST CLEANING SPECIFICATION COVERS THE PROCEDURE AND DEGREE OF CLEANLINESS REQUIRED FOR THE REMOVAL OF MILL SCALE, RUST, CORROSION PRODUCTS, OXIDES, PAINT, OR OTHER FOREIGN MATTER BY THE USE OF ABRASIVES PROPELLED THROUGH NOZZLES OR BY CENTRIFUGAL WHEELS TO THE EXTENT AT LEAST 95 PERCENT OF EACH SQUARE INCH OF SURFACE AREA SHALL BE FREE OF VISIBLE RESIDUES AND THE REMAINDER SHALL BE LIMITED TO VERY LIGHT SHADOWS, VERY SLIGHT STREAKS, OR SLIGHT DISCOLORATIONS CAUSED BY RUST STAIN, MILL SCALE OXIDES, OR SLIGHT, TIGHT RESIDUES OF PAINT OR COATING THAT MAY REMAIN.

Near-white blast clean _____. Accomplish the requirements of Surface Preparation Specification SSPC-SP-10 of 2.____.

B5g

NOTE: POWER TOOL CLEANING SPECIFICATION COVERS THE PROCEDURE AND DEGREE OF CLEANLINESS REQUIRED FOR THE REMOVAL OF RUST, MILL SCALE, PAINT, AND FOREIGN MATTER WITH POWER WIRE BRUSHES, POWER IMPACT TOOLS, POWER GRINDERS, POWER SANDERS, OR BY A COMBINATION OF THESE METHODS.

Power tool clean to bare metal _____. Accomplish the requirements of Surface Preparation Specification SSPC-SP-11 of 2.____.

B5h

Clean exposed parts free of ____, leaving no residue or injurious effects.

B6

Remove bent and broken fasteners and restore damaged internal threaded parts to original dimensions by welding, drilling, and tapping, or by the installation of threaded inserts.

B7

B8-B12 RENUMBERED B5b-B5h

Install new label plates in accordance with 2.____, using 2.____ for guidance.

B13a

Label plates shall conform to MIL-DTL-15024, Type ____, Material ____, Color ____, and Size ____.

B13b

B14a PHRASE DELETED

B14b PHRASE DELETED

Submit four legible copies of a report listing results of the requirements of ____ to the SUPERVISOR.

B15a

NOTE: USE B15b WHEN REPORT IS REQUIRED BY A CERTAIN DATE FOR EFFECTIVE AVAILABILITY MANAGEMENT.

Submit four legible copies of a report listing results of the requirements of ____ to the SUPERVISOR within ____ days of ____.

B15b

Submit four legible copies of a report listing ____ to the SUPERVISOR.

B15c

Submit four legible copies of completed ____ to the SUPERVISOR.

B15d

Submit four legible copies of completed 2.___ for each ____ and a report listing results of the requirements of 3.___ to the SUPERVISOR.

B15e

B16a PHRASE RENUMBERED B15d

B16b PHRASE RENUMBERED B15e

NOTE: FOR PACKING, CRATING, AND SHIPPING OF PROPULSION EQUIPMENT, EITHER TURNAROUND OR REPLACEMENT, USE MIL-DTL-2845, PROPULSION SYSTEMS, BOAT AND SHIP; MAIN SHAFTING, PROPELLERS, BEARINGS, GAUGES, SPECIAL TOOLS, AND ASSOCIATED REPAIR PARTS; PRESERVATION, PACKAGING, PACKING AND STORAGE OF, AS A REFERENCE.

Crate and secure ____ removed in 3.___. Packaging shall conform to 2.___.

Ship crated material prepaid to and from: ____

B17a

NOTE: ON EQUIPMENT WHICH IS (GFM) APA MATERIAL, EITHER TURNAROUND OR REPLACEMENT, USE SL460-AA-HBK-010, HANDBOOK FOR INSPECTION, PACKAGING, HANDLING, STORAGE AND TRANSPORTATION AS A REFERENCE WHEN B17b IS INVOKED, FOR PACKING, CRATING, AND SHIPPING OF EQUIPMENT.

Crate and secure ____ removed in 3.___. Packaging shall conform to 2.___.

Ship crated material prepaid to and from: ____

B17b

Prior to packing and crating, visually inspect the removed equipment for general condition and completeness.

Ship the equipment to ensure arrival at the repair facility within ____ calendar days after availability start date.

Submit four legible copies of the shipping document to the SUPERVISOR.

B17c

B18 PHRASE RENUMBERED B15c

B19 PHRASE DELETED

NOTE: ON EQUIPMENT WHICH IS NOT APA OR TURNAROUND, USE NAVSUP PUB. 484, PACKAGING PROCEDURES, AS A REFERENCE WHEN B20 IS INVOKED, FOR PACKING, CRATING, AND SHIPPING OF EQUIPMENT THAT HAS A KNOWN NAVY VALUE.

Crate and secure ____ removed in 3.____. Packaging shall conform to 2.____.

Ship crated material to: ____.

B20a

NOTE: ASTM D6039/D6039M APPLIES ONLY TO OPEN WOOD CRATES FOR LOADS NOT EXCEEDING 4000 LBS.

Crate and secure ____ removed in 3.____, conforming to ASTM D6039/D6039M.

Ship crated material to ____.

B20b

Prior to packing and crating, visually inspect the removed equipment for general condition and completeness.

B20c

Ship the equipment within ____ calendar days after the availability start date.

B20d

NOTE: USE B20e FOR MATERIAL to BE TURNED OVER TO THE SUPERVISOR.

Crate and secure the equipment listed in 1.3. Packing shall be equal to that used for the equipment provided by the Government. Crated equipment shall be turned in to the SUPERVISOR within 10 working days after removal.

B20e

B21 PHRASE DELETED

B22 PHRASE DELETED

B23 PHRASE DELETED

B24 PHRASE DELETED

NOTE: USE B25 FOR ULTRASONIC OR RADIOGRAPHIC TESTS. FOR REFERENCE USE T9074-AS-GIB-010/271, REQUIREMENTS FOR NONDESTRUCTIVE TESTING METHODS.

Accomplish ____ tests on ____ in accordance with 2.____.

Submit four legible copies of a report listing results of the requirements of 3.____ to the SUPERVISOR.

B25

NOTE: USE B26 FOR LIQUID PENETRANT OR MAGNETIC PARTICLE TESTS. FOR REFERENCE USE T9074-AS-GIB-010/271, REQUIREMENTS FOR NONDESTRUCTIVE TESTING METHODS AND MIL-STD-2035, NONDESTRUCTIVE TESTING ACCEPTANCE CRITERIA.

Accomplish ____ tests on ____ in accordance with 2.____. The accept or reject criteria shall be in accordance with Class ____ of 2.____.

Submit four legible copies of a report listing results of the requirements of 3.____ to the SUPERVISOR.

B26

Remove and dispose of ____ from the ____.

B27

Remove existing and install new ____.

B28

5. GOVERNMENT FURNISHED MATERIAL (GFM):

TOTAL QUANTITY <u>PROVIDED</u>	NAME <u>OF PART</u>	PIECE <u>NO.</u>	REF. <u>NO.</u>	NATIONAL <u>STOCK NO.</u>	PARA <u>NO.</u>
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5.1

B29a

5. GOVERNMENT FURNISHED MATERIAL (GFM):

5.1 None.

B29b

NOTE: USE B29c FOR SUPSHIP/PUBLIC YARD CO-PLANNING PROJECTS FOR LISTING MATERIAL AND FOR WORK ITEMS WRITTEN FOR SIMA.

5. GOVERNMENT FURNISHED MATERIAL (GFM):

<u>QTY</u>	<u>UI</u>	NAME OF PART/ <u>DESCRIPTION</u>	PIECE <u>NO.</u>	REF. <u>NO.</u>	NATIONAL <u>STOCK NO.</u>	PARA <u>NO.</u>
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5.1 LLTM

5.2 PUSH MATERIAL

5.3 KITTED MATERIAL

5.4 REPAIR ACTIVITY PROVIDED MATERIAL

B29c

Remove existing, fit, and install new the following parts:

TOTAL QUANTITY <u>REQUIRED</u>	NAME <u>OF PART</u>	PIECE <u>NO.</u>	REF. <u>NO.</u>	FIGURE <u>DRAWING NO.</u>	PART <u>NO.</u>
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B30

NOTE: B31 IS INTENDED FOR, BUT NOT LIMITED TO, MOUNTING RADIO AND
RADAR ANTENNAS TO THEIR FOUNDATIONS.

Install new mounting fasteners conforming to MIL-**DTL**-1222, Type I, Grade 304, CRES.

B31

4. NOTES:

4.1 None.

B32

B33 PHRASE DELETED

Accomplish an operational test of _____ in accordance with 2.__.

B34a

Accomplish the requirements of 2.__ for each ____.

B34b

Accomplish an operational test of the new equipment installed in 3.__ through each phase of operation for ____ continuous hours each, using manufacturer's instructions for guidance, and the following:

Verify conformance and operations capabilities in accordance with manufacturer's specifications.

B34c

B35 PHRASE DELETED

NOTE: THIS SEGMENT SHALL ALWAYS BE USED ON PROGRAMMED TURNAROUND
WORK ITEMS. CALENDAR DAYS ARE DERIVED BY COMPARISON
BETWEEN EQUIPMENT TURNAROUND SCHEDULE AND ROH DATE SET BY
TYCOM.

The estimated dockside delivery date of the ____ is ____ calendar days after start of availability.

B36

Accomplish the requirements of 2.__.

B37a

NOTE: PHRASE B37b IS INTENDED FOR, BUT NOT LIMITED TO, USE WHEN ACCOMPLISHING SHIPALTS.

Accomplish the requirements of 2.__ through 2.__, using 2.__ for guidance.

B37b

Remove equipment listed in 1.3, using 2.__ for guidance.

B38a

Remove equipment listed in 1.3 in accordance with 2.__.

B38b

Remove equipment listed in 1.3.__ through 1.3.__, using 2.__ for guidance.

B38c

Remove equipment listed in 1.3.__ through 1.3.__ in accordance with 2.__.

B38d

Remove equipment listed in 1.3.__, using 2.__ for guidance.

B38e

Remove equipment listed in 1.3.__ in accordance with 2.__.

B38f

Install equipment listed in 1.3.__ in accordance with 2.__.

B38g

B39 PHRASE DELETED

Obtain the services of a _____ engineer to provide engineering assistance to ____.

B40

Scrape and spot-in sealing surfaces to obtain a 360-degree continuous ____ percent evenly distributed contact with no leakage path extending from the pressure boundary to the atmospheric boundary.

B41

B42 PHRASE DELETED

NOTE: FOR REFERENCE USE S9086-T8-STM-010/CH-593, POLLUTION CONTROL

Wear respiratory protective equipment, such as self-contained breathing apparatus or hose mask with blower, until CHT spaces or tanks have been certified and a certificate issued.

Accomplish sanitary and hygienic procedures of Paragraph 593-4.2.3 through 593-4.2.4.1.3 of 2.____.

B43a

B43b PHRASE DELETED

Disinfect equipment to accomplish work required by this Work Item, using Paragraph 593-4.4.1 through 593-4.4.5 of 2.____ for guidance.

B43c

NOTE: FOR REFERENCE USE S6430-AE-TED-010, VOLUME I, TECHNICAL DIRECTIVE FOR PIPING DEVICES, FLEXIBLE HOSE ASSEMBLIES.

Remove existing and install new flexible hose assemblies. Template from existing shipboard conditions.

Each new hose assembly shall be in accordance with Section 7, conforming to material of Section 5 of 2.____.

Accomplish the requirements of Section 8 of 2.____.

Install a new CRES identification tag on each flexible hose assembly engraved in accordance with Paragraph 8.5 of 2.____.

B44a

Install new hose assemblies in accordance with Section 9 of 2.____.

B44b

NOTE: USE WHEN NEW FITTINGS ARE UNAVAILABLE.

Reuse existing flexible hose end fittings where found acceptable after inspection in accordance with Section 6, Paragraph 6.2 of 2.__.

Submit four legible copies of a report listing results of the requirements of 3.__ to the SUPERVISOR.

B44c

NOTE: FOR REFERENCE, USE 803-1385866, PENETRATION BULKHEAD AND DECK

Install new bulkhead and deck sleeves in accordance with 2.__.

B45

B46 PHRASE DELETED

B47 PHRASE DELETED

NOTE: FILL IN BLANK WITH DESIRED ACTION, e.g., ADDITIONAL REPAIRS, INSULATION AND LAGGING, INTERFERENCES, ETC.
DOLLAR AMOUNTS SHALL BE WRITTEN WITH COMMA, e.g., 5,000.

Provide ____ mandays of labor and ____ dollars of material to accomplish _____ not previously identified in this Work Item, when directed by the SUPERVISOR. Total cost greater or less than above manday and dollar amounts when authorized will be the subject of an equitable adjustment.

Submit four legible copies of a weekly report to document labor and material expenditures to the SUPERVISOR.

B48a

NOTE: USE FOR GAS FREE CERTIFICATIONS OF ADJACENT TANKS OR SPACES OR PIPING SYSTEMS WHEN LOCATION OF REQUIRED HOT WORK CANNOT BE DETERMINED UNTIL COMPLETION OF PRELIMINARY AIR TEST AND VISUAL INSPECTION. DO NOT USE IF ADJACENT TANKS OR SPACES OR PIPING SYSTEMS ARE IDENTIFIED IN 1.2.

Provide ____ mandays of labor and ____ dollars of material to accomplish certifications ("Safe for Workers" and/or "Safe for Hot Work") of adjacent tanks, spaces, and piping systems not previously identified in this Work Item, when directed by the SUPERVISOR. Total cost greater or less than above manday and dollar amounts when authorized will be the subject of an equitable adjustment.

Submit four legible copies of a weekly report to document labor and material expenditures to the SUPERVISOR.

B48b

Install flush inserts in way of removals, using new material of same type and thickness as adjacent structures.

B49

Submit four legible copies of a list of new parts installed in place of those found to be missing or defective, with documenting invoices or other substantiating data, to the SUPERVISOR. Total cost of new parts excluding parts specifically identified to be replaced shall not exceed ____ dollars without prior approval of the SUPERVISOR. Total cost greater or less than above dollar amount will be the subject of an equitable adjustment.

B50